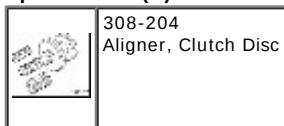


Removal and Installation

Special Tool(s)



Removal

1. Refer to: Transmission (308-03, Removal)
2. **NOTE:** Note the position of the components before removal.
Loosen each bolt 2 turns at a time until all bolts are removed.



PGT8994

Installation

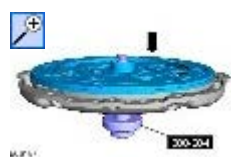
1. **NOTE:** Make sure that the components are installed to the position noted before removal.
If equipped, the visible colour code indicate the position of the clutch disc (Transmission Side).

1. Colour code / Transmission Side



8271908

2. Install Suggested Tool: **308-204**. Tool shown or a commercially available equivalent can be used.

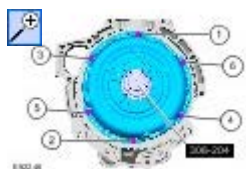


WUPV

3. **NOTE:** Make sure that new bolts are installed.
 1. Tighten each bolt 2 turns at a time.
 2. **Torque:**
Stage 1: 10 Nm

Stage 2: 20 Nm

Stage 3: 29 Nm



4. Remove Suggested Tool: [308-204](#).

5. Refer to: Transmission (308-03, Installation)

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